

About us



We are located in Laiwu city, Shandong Province, which is near by Qingdao seaport. We have more than 15 years experiences in printing Our business is engaged in commercial printing, book printing, package printing, we have customers from all over the world.
We have professional teams working for customers and supply best after-sale service, bring you high quality printing products and service.

Pre-press

Our professionally trained pre-press team with state-of-the-art Prepress facilities offers great opportunities which allow for better quality, faster production, and lower cost! We will guide your correct files through our CTP (direct-to-plate) workflow to maximize your project's performance on press.



Main Equipment Kodak CTP
Heidelberg CTP

Printing

After careful and thorough file preparation and proofing, our skilled press operators will use our comprehensive line-up of equipment to produce work efficiently and economically while at the same time maintain the highest quality on each project.



Main Equipment Heidelberg 4-color
Heidelberg 8-color
Komori 4-color
Komori-8 color
Mitsubishi
Sakurai 4-color
Sakurai 5-color
Beiren

Binding

We are equipped with a diverse range of the state-of-the-art offset printing capabilities. After careful and thorough file preparation and proofing, our skilled press operators will use our comprehensive line-up of equipment to produce work efficiently and economically while at the same time maintain the highest quality on each project. Bringing Your Print Project to Life.



Main Equipment Germany Kolbus perfect binding line
Muller Martini perfect binding line
Saddle stitching line

Post-press Finishing

We handle different kinds of finishing effects. From standardize lamination on magazine printing to complex multi finishing on production. We understand that the final steps are as important to a successful job as the print quality achieved on press. With the help of our creative print experts in our account servicing team, Union printing ensures your design achieves low budget but high impact.



Main Equipment Automatic laminator machine
Automatic foil stamping & die-cutting machine
Folding machine
oil varnishing machine

Catalogue/Booklet/Brochure/Children book/Magazine/Book Printing



Catalogue



Booklet



Children Book



Magazine



Novel Book

Paper Stock:

Cover: 200gsm/250gsm/300gsm gloss or matt art paper
[And other materials as customized](#)

Inner Page: 80gsm / 105gsm / 128gsm/ 157gsm gloss or matt Art Paper
70gsm/ 80gsm/ 100gsm uncoated woodfree paper
[And other materials as customized](#)

Sizes: A4, A5 [or any custom sizes](#)

Printing Color: one color printing (1c/1c)
CMYK/full color printing (4c/4c, 4c/1c, 4c/0c)
Spot color/Pantone color
[And so on](#)

Cover Surface Finishing: Glossy / matt lamination
Glossy / matt varnishing
Spot UV/UV varnishing
Embossing
Hot stamping (gold/silver foil, or other color)
[And so on](#)

Binding: Saddle stitching
Perfect binding
Spiral binding
Thread sew and glue
Hardcover (2mm, 2.5mm, 3mm board)

Hard cover book Printing



Paper Stock:

Hard Cover: 157gsm (100lb text) glossy art paper + 2mm (or 2.5mm/3mm) card board,
glossy or matt lamination

Inner Page: 80gsm / 105gsm / 128gsm/ 157gsm gloss or matt Art Paper
70gsm/ 80gsm/ 100gsm uncoated woodfree paper
[And other materials as customized](#)

Endpaper: 140gsm~200gsm uncoated paper or special paper
[And other materials as customized](#)

Sizes: A4, A5 [or any custom sizes](#)

Printing Color: one color printing (1c/1c)
CMYK/full color printing (4c/4c, 4c/1c, 4c/0c)
Spot color/Pantone color
[And so on](#)

Cover Surface Finishing: Glossy / matt lamination
Glossy / matt varnishing
Spot UV/UV varnishing
Embossing
Hot stamping (gold/silver foil, or other color)
[And so on](#)

Customized Notebook Printing



Exercise Notebook



Spiral Notebook



Pocket Notebook



Hardcover Notebook



Gift Notebook



Gift PU Leather Notebook



Leather Cover Diary



Notepad

Paper Stock:

Cover: 200gsm/250gsm/300gsm gloss or matt art paper
[Hardcover, PU leather, leather and other materials as customized](#)

Text: 60gsm/70gsm/ 80gsm/ 100gsm uncoated woodfree paper
[And other materials as customized](#)

Sizes: A4, A5 [or any custom sizes](#)

Printing Color: One color printing (1c/1c)
CMYK/full color printing (4c/4c, 4c/1c, 4c/0c)
Spot color/Pantone color
[And so on](#)

Cover Surface Finishing: Glossy / matt lamination
Glossy / matt varnishing
Spot UV/UV varnishing
Embossing
Hot stamping (gold/silver foil, or other color)
[And so on](#)

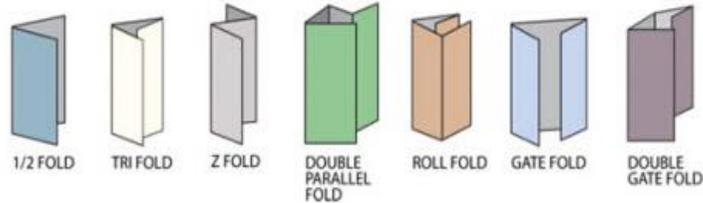
Binding: Saddle stitching
Perfect binding
Spiral binding
Thread sew and glue
Hardcover (2mm, 2.5mm, 3mm board)

Folding Brochure Printing



Brochure Folds Available:

Roll fold, Tri-fold, Z-fold, Half fold, Double Parallel fold, Roll fold, Gate fold



Paper Stock: 100gsm/105gsm/128gsm/157gsm/200gsm/250gsm/300gsm gloss or matt art paper
[And other materials as customized](#)

Size: A3, A4, A5 [and any custom size](#)

Printing Color: One color printing (1c/1c)
CMYK/full color printing (4c/4c, 4c/1c, 4c/0c)
Spot color/Pantone color
[And so on](#)

Surface Finishing Glossy / matt lamination
Glossy / matt varnishing
Spot UV/UV varnishing
Embossing
Hot stamping (gold/silver foil, or other color)
[And so on](#)

Flyer/ Leaflets Printing



Paper Stock: 80gsm/100gsm/105gsm/128gsm/157gsm/200gsm/250gsm/300gsm gloss or matt art paper

[And other materials as customized](#)

Size: A4, A5 [and any custom size](#)

Printing Color: One color printing (1c/1c)
CMYK/full color printing (4c/4c, 4c/1c, 4c/0c)
Spot color/Pantone color
[And so on](#)

Surface Finishing Glossy / matt lamination
Glossy / matt varnishing
Spot UV/UV varnishing
Embossing
Hot stamping (gold/silver foil, or other color)
[And so on](#)

Paper Bag



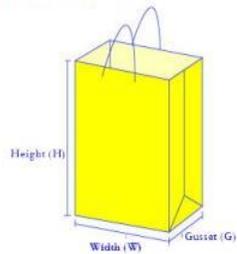
Glossy Paper bag

Matt paper bag

Brown Kraft Paper Bag

White Kraft Paper Bag

Paper Bags Sizes:



() Width x () Height x () Gusset

Paper Stock

Art Paper: 157gsm, 200gsm, 250gsm, 300gsm

C1S Ivory Cardboard: 200gsm, 250gsm, 300gsm

White Kraft Paper: 80gsm, 100gsm, 200gsm

Brown Kraft Paper: 80gsm, 100gsm, 200gsm

Special papers (Gold card, Silver card, Special white papers, Custom Paper)

[And other materials as customized](#)

Printing Color: one color printing (1c/1c)

CMYK/full color printing (4c/4c, 4c/1c, 4c/0c)

Spot color/Pantone color

[And so on](#)

Surface Finishing: Glossy / matt lamination

Glossy / matt varnishing

Spot UV/UV varnishing

Embossing

Hot stamping (gold/silver foil, or other color)

[And so on](#)

Customized Box

Cardboard box:



cosmetic box



food box



underwear box



consume box



tissue paper box

Paper Stock: 300gsm/350gsm C1S ivory cardboard / grey board

Printing Color: One color printing 1c
CMYK/full color printing 4c
Spot color/Pantone color
And so on

Surface Finishing: Glossy / matt lamination
Glossy / matt varnishing
Spot UV/UV varnishing
Embossing
Hot stamping (gold/silver foil, or other color)
And so on

