

MCH-20B Friction Welding Machine

Parameters&Quotation

1.Performance of MCH-20B friction welder:

MCH-20B friction welding machine is mainly used for medium-sized shaft, pipe parts welding, welding metal range, especially suitable for welding dissimilar metals. It is usually easier to achieve the same strength as the base material. This machine is a semi-automatic continuous driving welding machine with hydraulic transmission, which has the characteristics of stable performance, high production efficiency and small energy consumption.

2.Main Parameters of MCH-20B Friction Welding Machine:

Machine Name	Continuous drive Friction welding machine	
Model	MCH-20B	
Upsetting Forging pressure	200	KN
Max Spindle Speed	1800	r/min
Welding Diameter(Medium steel)	ø10~ø40	mm
Rotary Clamp Length	50~300	mm
Removal Clamp Length	80~500	mm
Sliding Stroke	350	mm
Spindle Motor Power	15	KW
Oil pump Motor Power	15	KW
Production Rate	100~300	pcs/h
Weight	5.7	ton

3.Purchasing List:

No.	Name	Supplier
1	Hydraulic Station	LIANDE(Dalian)
2	PLC	DELTA
	Touch Screen	DELTA
3	Air break switch/contacter	DELIXI/ZHENGTAI/RENMIN
4	Miniature Relay	OMRON
5	Sealing Element	Taicang(Mingyu)
6	Spindle Motor	South Anhui(Wannan Motor)
7	Bearing	Harbin

4.Pictures:

Hydraulic station power 15Kw, with a fully enclosed protective cover. Machine size (LWH) 2950 * 1200 * 1400, hydraulic station size 1950 * 1220 * 1560



4.Quotation

210000.00 RMB

SAY TWO HUNDRED AND TEN THOUSAND RMB ONLY.

The quoted prices as above include the freight to Shanghai warehouse. are not include the installation and debugging costs. Equipped with full size clamps.

Lead time:20 workdays, Begin to 30% prepaid collect.

The quotation valid for one month.(quoted by RMB, payment should according to the buying exchange rate of the payment date)