



Table 12 Dimensions of Reducers

Nominal Pipe Size (NPS)	Outside Diameter at Bevel		End-to-End, H	Nominal Pipe Size (NPS)	Outside Diameter at Bevel		End-to-End, H
	Large End	Small End			Large End	Small End	
1/4 x 1/2	26.7	21.3	38	5 x 4	141.3	114.3	127
1/4 x 3/8	26.7	17.3	38	5 x 3 1/2	141.3	101.6	127
1 x 1/4	33.4	26.7	51	5 x 3	141.3	88.9	127
1 x 1/2	33.4	21.3	51	5 x 2 1/2	141.3	73.0	127
				5 x 2	141.3	60.3	127
1 1/4 x 1	42.2	33.4	51	6 x 5	168.3	141.3	140
1 1/4 x 3/4	42.2	26.7	51	6 x 4	168.3	114.3	140
1 1/4 x 1/2	42.2	21.3	51	6 x 3 1/2	168.3	101.6	140
				6 x 3	168.3	88.9	140
1 1/2 x 1 1/4	48.3	42.2	64	6 x 2 1/2	168.3	73.0	140
1 1/2 x 1	48.3	33.4	64				
1 1/2 x 3/4	48.3	26.7	64	8 x 6	219.1	168.3	152
1 1/2 x 1/2	48.3	21.3	64	8 x 5	219.1	141.3	152
				8 x 4	219.1	114.3	152
2 x 1 1/2	60.3	48.3	76	8 x 3 1/2	219.1	101.6	152
2 x 1 1/4	60.3	42.2	76				
2 x 1	60.3	33.4	76	10 x 8	273.0	219.1	178
2 x 3/4	60.3	26.7	76	10 x 6	273.0	168.3	178
				10 x 5	273.0	141.3	178
2 1/2 x 2	73.0	60.3	89	10 x 4	273.0	114.3	178
2 1/2 x 1 1/2	73.0	48.3	89				
2 1/2 x 1 1/4	73.0	42.2	89	12 x 10	323.8	273.0	203
2 1/2 x 1	73.0	33.4	89	12 x 8	323.8	219.1	203
				12 x 6	323.8	168.3	203
3 x 2 1/2	88.9	73.0	89	12 x 5	323.8	141.3	203
3 x 2	88.9	60.3	89				
3 x 1 1/2	88.9	48.3	89	14 x 12	355.6	323.8	330
3 x 1 1/4	88.9	42.2	89	14 x 10	355.6	273.0	330
				14 x 8	355.6	219.1	330
3 1/2 x 3	101.6	88.9	102	14 x 6	355.6	168.3	330
3 1/2 x 2 1/2	101.6	73.0	102				
3 1/2 x 2	101.6	60.3	102	16 x 14	406.4	355.6	356
3 1/2 x 1 1/2	101.6	48.3	102	16 x 12	406.4	323.8	356
3 1/2 x 1 1/4	101.6	42.2	102	16 x 10	406.4	273.0	356
				16 x 8	406.4	219.1	356
4 x 3 1/2	114.3	101.6	102				
4 x 3	114.3	88.9	102	18 x 16	457	406.4	381
4 x 2 1/2	114.3	73.0	102	18 x 14	457	355.6	381
4 x 2	114.3	60.3	102	18 x 12	457	323.8	381
4 x 1 1/2	114.3	48.3	102	18 x 10	457	273.0	381

Table 12 Dimensions of Reducers (Cont'd)

Nominal Pipe Size (NPS)	Outside Diameter at Bevel		End-to-End, H	Nominal Pipe Size (NPS)	Outside Diameter at Bevel		End-to-End, H
	Large End	Small End			Large End	Small End	
20 × 18	508	457	508	36 × 34	914	864	610
20 × 16	508	406.4	508	36 × 32	914	813	610
20 × 14	508	355.6	508	36 × 30	914	762	610
20 × 12	508	323.8	508	36 × 26	914	660	610
				36 × 24	914	610	610
22 × 20	559	508	508				
22 × 18	559	457	508	38 × 36	965	914	610
22 × 16	559	406.4	508	38 × 34	965	864	610
22 × 14	559	355.4	508	38 × 32	965	813	610
				38 × 30	965	762	610
24 × 22	610	559	508	38 × 28	965	711	610
24 × 20	610	508	508	38 × 26	965	660	610
24 × 18	610	457	508				
24 × 16	610	406.4	508	40 × 38	1 016	965	610
				40 × 36	1 016	914	610
26 × 24	660	610	610	40 × 34	1 016	864	610
26 × 22	660	559	610	40 × 32	1 016	813	610
26 × 20	660	508	610	40 × 30	1 016	762	610
26 × 18	660	457	610				
				42 × 40	1 067	1 016	610
28 × 26	711	660	610	42 × 38	1 067	965	610
28 × 24	711	610	610	42 × 36	1 067	914	610
28 × 20	711	508	610	42 × 34	1 067	864	610
28 × 18	711	457	610	42 × 32	1 067	813	610
				42 × 30	1 067	762	610
30 × 28	762	711	610				
30 × 26	762	660	610	44 × 42	1 118	1 067	610
30 × 24	762	610	610	44 × 40	1 118	1 016	610
30 × 20	762	508	610	44 × 38	1 118	965	610
				44 × 36	1 118	914	610
32 × 30	813	762	610				
32 × 28	813	711	610	46 × 44	1 168	1 118	711
32 × 26	813	660	610	46 × 42	1 168	1 067	711
32 × 24	813	610	610	46 × 40	1 168	1 016	711
				46 × 38	1 168	965	711
34 × 32	864	813	610				
34 × 30	864	762	610	48 × 46	1 219	1 168	711
34 × 26	864	660	610	48 × 44	1 219	1 118	711
34 × 24	864	610	610	48 × 42	1 219	1 067	711
				48 × 40	1 219	1 016	711

GENERAL NOTES:

(a) All dimensions are in millimeters.

(b) While the figure illustrates a bell-shaped reducer, the use of conical reducer is not prohibited.

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