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Nominal Thread Size	"Q"Nominal Length											
	1Dia				1-1/2Dia				2Dia			
	t2(m m)	do (mm)	DZ(mm)	N(≈)	t2 (mm)	do (mm)	DZ(mm)	N(≈)	t2 (mm)	do (mm)	DZ(mm)	N(≈)
4-40	2.9	3	3.66~4.04	3.2	4.3	3	3.66~4.04	5.1	5.8	3	3.66~4.04	7.2
5-40	3.2	3.4	4.01~4.39	3.7	4.8	3.4	4.01~4.39	5.9	6.4	3.4	4.01~4.39	8.2
6-32	3.5	3.7	4.52~4.90	2.8	5.3	3.7	4.52~4.90	4.8	7.0	3.7	4.52~4.90	6.8
8-32	4.2	4.4	5.20~5.56	4.0	6.25	4.4	5.20~5.56	6.0	8.3	4.4	5.20~5.56	8.7
10-24	4.8	5.1	6.19~6.58	3.3	7.2	5.1	6.19~6.58	5.4	9.6	5.1	6.19~6.58	7.5
12-24	5.5	5.8	6.86~7.24	4.0	8.2	5.8	6.86~7.24	6.3	11.0	5.8	6.86~7.24	8.8
1/4"-20	6.4	6.7	7.86~8.38	3.9	9.5	6.7	7.86~8.38	6.2	12.7	6.7	7.86~8.38	8.6
8-36	4.2	4.3	5.18~5.68	4.5	6.3	4.3	5.18~5.68	7.2	8.3	4.3	5.18~5.68	9.7
10-32	4.83	5	5.99~6.50	4.1	7.24	5	5.99~6.50	6.9	9.6	5	5.99~6.50	10
1/4"-28	6.35	6.6	7.77~8.28	5.0	9.5	6.6	7.77~8.28	8.6	12.7	6.6	7.77~8.28	11.8
5/16"-24	7.9	8.2	9.65~10.16	5.9	11.9	8.2	9.65~10.16	9.4	15.9	8.2	9.65~10.16	12.8
3/8"-24	9.5	9.8	11.37~11.18	7.3	14.3	9.8	11.37~11.18	11.5	19.1	9.8	11.37~11.18	15.6
7/16"-20	11.1	11.4	13.3~13.7	7.0	16.7	11.4	13.3~13.7	11.1	22.2	11.4	13.3~13.7	15.0
1/2"-20	12.7	13	15.03~15.67	7.9	19.1	13	15.03~15.67	13	25.4	13	15.03~15.67	17.3
3/8"-16	9.5	9.9	11.48~11.99	4.8	14.3	9.9	11.48~11.99	7.7	19.1	9.9	11.48~11.99	10.6
7/16"-14	11.1	11.6	13.36~13.99	4.9	16.7	11.6	13.36~13.99	7.9	22.2	11.6	13.36~13.99	10.7
1/2"-13	12.7	13.1	15.16~15.8	5.2	19.1	13.1	15.16~15.8	8.3	25.4	13.1	15.16~15.8	11.4
5/8"-11	15.9	16.4	18.84~19.48	5.7	23.8	16.4	18.84~19.48	9.0	31.8	16.4	18.84~19.48	12.3
3/4"-10	19.1	19.6	22.36~23.00	6.3	28.6	19.6	22.36~23.00	9.9	38.1	19.6	22.36~23.00	13.5
1"-8	25.4	26.1	29.62~30.38	6.8	38.1	26.1	29.62~30.38	10.6	50.8	26.1	29.62~30.38	15.4
9/16"-18	14.3	14.6	16.91~17.55	7.9	21.5	14.6	16.91~17.55	12.0	28.6	14.6	16.91~17.55	16.0
5/8"-18	15.9	16.2	18.61~19.25	9.4	23.8	16.2	18.61~19.25	14.5	31.8	16.2	18.61~19.25	19.7
3/4"-16	19.1	19.4	22.25~22.88	10.1	28.6	19.4	22.25~22.88	15.6	31.8	19.4	22.25~22.88	21.0
7/8"-14	22.2	22.6	25.93~26.96	10.3	33.3	22.6	25.93~26.96	15.9	44.5	22.6	25.93~26.96	21.6
1-14	25.4	25.9	29.69~30.45	11.8	38.1	25.9	29.69~30.45	18.1	50.8	25.9	29.69~30.45	24.5