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302 SELF TAPPING INSERTS

302 self-tapping with cutting slot	Length (mm)	External thread	The reference hole diameter			Minimum borehole depth (mm)
			Plastics	Aluminum alloy	Cast iron products	
M2.5-0.45	6	M4.5-0.5	4.0-4.1	4.1-4.2	4.2-4.3	8
M3-0.5	6	M5-0.5	4.5-4.6	4.6-4.7	4.7-4.8	8
M3.5-0.6	8	M6-0.75	5.3-5.4	5.5-5.6	5.6-5.7	10
M4-0.7	8	M6.5-0.75	5.8-5.9	6.0-6.1	6.1-6.2	10
M5-0.8	10	M8-1.0	7.1-7.2	7.3-7.5	7.5-7.6	13
M6-1.0	12	M9-1.0	8.1-8.2	8.3-8.5	8.5-8.6	15
M6-1.0	14	M10-1.5	9.0-9.2	9.2-9.3	9.3-9.4	17
M8-1.25	15	M12-1.5	10.6-10.8	11-11.2	11.2-11.4	18
M10-1.5	18	M14-1.5	12.6-12.8	13.0-13.3	13.2-13.4	22
M12-1.75	22	M16-1.5	14.6-14.8	15.0-15.3	15.2-15.4	26
M14-2.0	24	M18-1.5	16.6-16.8	17.0-17.3	17.2-17.5	28
M16-2.0	22	M20-1.5	18.6-18.8	19.0-19.3	19.2-19.5	27

