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SHDOO 西度
SINO-AMERICAN
MANUFACTURING

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THE GCS



Springs & Blades

GCS Products Mfg Limited

[Http://www.gschina.cn](http://www.gschina.cn)

Custom Products Solution Supply on Springs & Blades

(over 10years international service experience)

Major on international trade, and been in international service for over 10 years, for both big and small scale customers.

We have Joint-invested our own manufactories, also cooperated with many reliable and credit suppliers, we well understand your demand and secure your benefits. Some friends is along with us for over 10 years.

We start from springs, especially Agricultural machinery springs, Mattress inner spring units , Sofa and Seat springs, and Regular springs like extension springs, compression springs, torsion springs, wire springs, flat springs etc.

Then we extend our range to more Agri parts and Stamping hardwares, like harrow discs, cultivator s tines, tiller blades, replacement wheel rake units, rubber spring teeth, stamping hardwares and more.

GCS:

Great quality, Creative works, Sincere service.

We make little step forward every day, in order for a long trip.....

Exhibitions



2014 CIAME



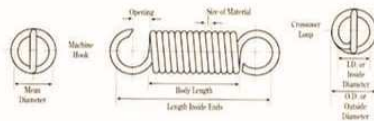
Online Exhibitions



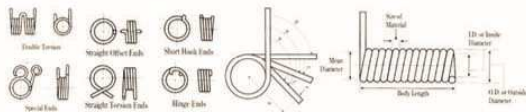
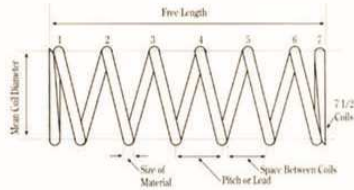


Regular springs

Extension springs, Compression springs, Torsion springs, Wire forms, Flat springs etc.



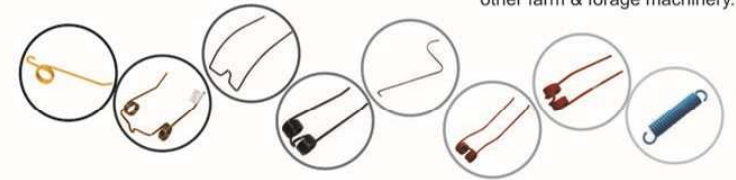
Loop Type
Machine
Crossover
Side
Extended
Special as required by design



Steel Ag Spring Tines

Steel Spring Teeth

Baler teeth, Rake teeth, Pickup tine, Farm machinery spring etc. for rake, baler, harrow, tedder, swather, windrower, harvester, tillage, seeder, tractor and other farm & forage machinery.

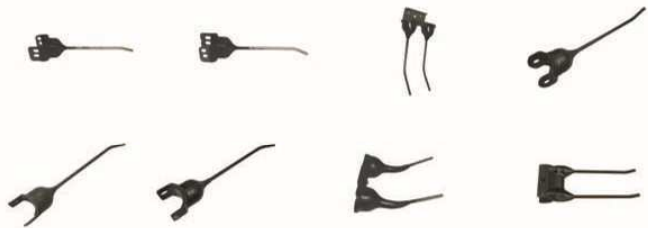


Over 150 types experience,
Annual 2,000,000 pieces production ability,
Have produced OEM tines for Yanmer Kubota machinery.
CCS in-house quality control system



Rubber mounted spring teeth & wheel rake unit

Rubber mounted spring teeth



Wheel rake units

55inch wheel rake units and other size



Blades & Cultivator S tines

Cultivator S tines



Blades:

Sugar cane harvester blades,
Cultivator tiller blades, Plough tips and more



Harrow discs

Plain harrow discs, Notched harrow discs, Special harrow discs

Range:

From 14inch to 36inch, thickness from 3mm to 12mm.

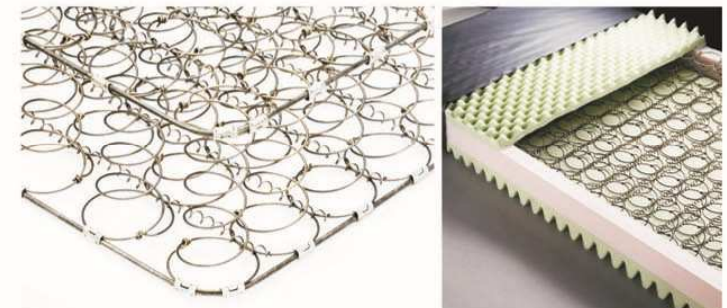


Mattress inner spring units

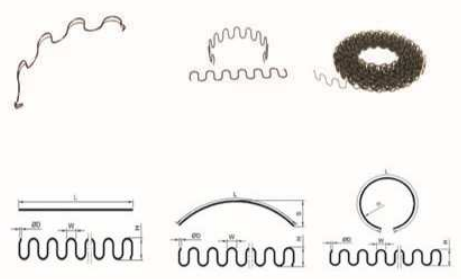


Bonnel Spring Units

- 1) Steel wire dia.: 2.0mm to 2.4mm
- 2) Height: 100mm to 160mm
- 3) Turns: 4 , 5 , 6
- 4) Type: 288, 312, 364, 3ft, 3ft6 4ft etc
- 5) Dimension: Twin, Full, Queen, King
- 6) Packing: roll packing or compress packing



Sofa & Seat springs



Sofa & Seat springs

- 1)Steel wire range: 2.7mm to 4.1mm
- 2)Can make in piece and roll
- 3)Surface treatment: Raw, Painting, Galvanize etc
- 6)Packing: pallets/crates/cartons/bags



zig zag spring pallet



Case Name: RJW's Roll Packing Futon Spring Units.



INTRODUCTION

Futon spring units and Roll packing on spring units is rare in China at 2006,
 We study the requirement from this customer,
 And we find a roll packing machine on mattresses,
 So we produce futon spring unit samples
 and we send samples to machine supplier, to packed into a roll.
 Then this roll sample send to customer, and got passed.

We make joint-venture on invest this roll packing machine
 We discuss loading method and every details
 Then we start mass production.

All these works take about 6 months for a start
 and thanks for all people's hard work, this case success.
 Then we ship over 100 x 40HQs till there is anti-dumping investment from U.S

Ends:

Facing Anti-dumping duty from U.S government, this case paused since end of Year 2008.

Case Name: CLC's regular Mattress Spring Units.



INTRODUCTION

This case later than RJW's
 It is regular mattress spring units
 We make small samples and got passed by customer
 Then we start mass production
 And we ship may be about 60 or 70 x 40HQs later, till anti-dumping investment by U.S

Ends:
 Facing Anti-dumping from U.S government, this case paused since end of Year 2008.



Case Name: Laura's Car Seat Springs



INTRODUCTION

Car seat springs is a special sinuous spring, similar to sofa springs, different on dimensions and end hooks. We confirm samples and prices, Then regular orders

Ends:
 still running, regular orders every year



Case Name: Impulse's Mattress inner spring units to Venezuela



INTRODUCTION

We start cooperation at year 2010
 Regular mattress inner spring units
 From 1 x 40HQ annual
 To more than 20 x 40HQs annual
 And a forecast to 50 x 40HQs the next year

Unfortunately
 Mr. Present of Venezuela past by
 And Economic of Venezuela become bad and bad

Ends:
 Venezuela's Economic finally break up at 2014, and this case got pause...

Case Name: Eli's blade for their Agricultural machinery

INTRODUCTION

Introduction:
 Eli's blades for soil plough machine
 They offer drawings
 And we make suggestion on a suitable material solution
 For a balance on better performance, use life and costs
 And they adopt it



We make molds and samples
 Then trial order for test on machine
 Takes almost 5 months on this case
 For a start

Ends:
 Waiting for test on machinery at middle of 2015, hope it run well for this case



Case Name: Steel Ag Spring Tines

INTRODUCTION

Start from

1 customer

4 types of spring tines

100 sq meter workshop

To

150+ types

1500 sq meters workshop

2,000,000 pieces production ability

5 years effort

Self designed production machines

GCS In-house quality control system

Ends:

still running, steady orders every year



Case Name: OEM Pick up tines for Yanmer & Kubota Harvester

INTRODUCTION

Yanmer & Kubota's parts supplier find us

We start from Yanmer's OEM tine

Then

they try supply Kubota's OEM tine

but they failed produce themselves

also failed find factory

so finally they ask us again to develop this tine

and we did it

after 2 years' regular supply

we reduce 35% on price

but

they always delay on payment

from 3days after invoice

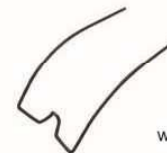
to

30days

Maximum had delayed for 120days

Ends:

we stop cooperation since 2015, due to little profits and poor credit payment.



Case Name: BSI's wheel rake units (Via Eastman)

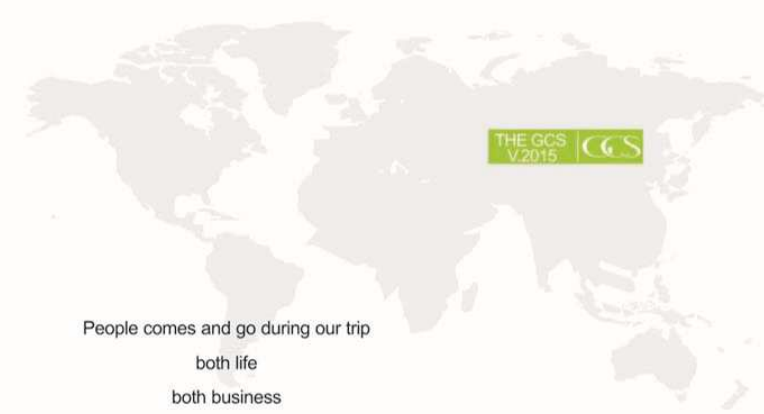
INTRODUCTION

Eastman contact with us for this case
we win other competitors and get this case

It takes us more than 6 months
Maybe reaches 8 months
We make molds and sample confirm
Then 1000units trial order

BSI contact with us
Says they had break out with Eastman and want work with us directly
But we can not agree at payment

Ends:
we can not make agreement at payment. Paused.



People comes and go during our trip
both life
both business

those
with same value
same thinkings
stay

let bygones be bygones
and
it is so good
to have you all together
during the trip we grow up

I saw trees of green
Red roses too
What a wonderful world...

We thanks for all experiences from life,
Thanks to our friends, competitors,
Thanks to those people kind or bad to us,
All experiences force we grow up,
We become brave enough and fearless

We make little step forward every day, in order for a long trip.....

