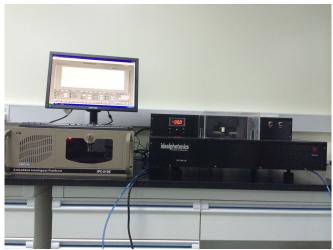




# **IPCS-5000 Fiber Tapering Working Station**

Model No: IPCS-5000-SMT

The thinkable tapering system



**Overview for IPCS-5000** 

IPCS-5000 FBT System is a custom-made tapering station which integrates the technology of optics, electronics, mechanics and computer. Except for making standard singlemode and multimode fiber components on this station, it can be improved to be PM fiber coupler station, LMA fiber combiner station, SM/MM fiber tapering station.

This tapering system is widely used fiber laser developing, fiber sensor and biomedical and Micro-Laser Research and Telecommunication.

## ( For Standard Tapering System)

#### **Main frame**

Drawing precision: 0.2µm

Drawing speed: 0.2—10000µm/s

Drawing distance(max): 50mm

Holding fiber diameter  $\varphi 0.1 - 0.5$ mm ( // o r X f i b e r placed)

Dimensions: 700mm×470mm×250mm

### **Heating Unit**

Torch scanning range 0-20mm





Moving Speed 0-4 mm/s

Gas used Hydrogen (or Oxygen)

Hydrogen flowing 0-500SCCM

Oxygen flowing 0-200SCCM

### **Optics Unit**

Detector: InGaAs: 1100-1700nm

Optional: Si: 400-1000nm, Ge:1000-1800nm

Laser Source (Optional): 1310/1550nm benchtop laser source (1mW)

Or 633nm HE-NE laser source, 2mW

#### **Software Features**

Parameters storage and printing in format

- Expand to torch head scanning range in order to satisfy this tapering length
- Drawing speed setting according to tapering length
- Control this flowing of oxygen and hydrogen according to tapering length
- Smaller Splitting ratio exactly collecting

#### **Hardware Features**

- Designing hybrid Torch head with inner oxygen input and outer hydrogen input,in order to assure heating stably and increase heating temperature
- Custom-made fiber holder for fiber tightly holding
- Flow meter chosen on fiber diameter used
- Detector chosen on working wavelength used
- Torch head size and fixture made on tapering requirements
- Platform Size designing on tapering length, in order to assure max

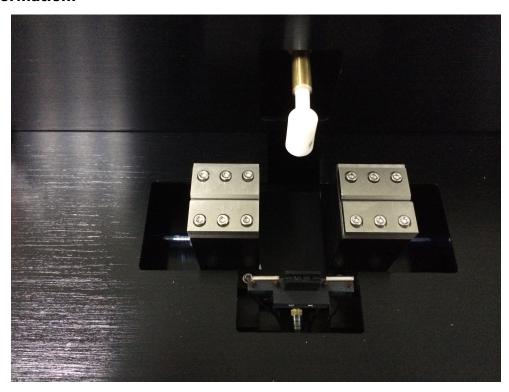




heating Length

- 2 kinds of Integrated functions Station available
  Standard Fiber Coupler Station + PM fiber Coupler Station
  Standard Fiber Coupler Station + LMA fiber Combiner Station
- Optional: CCD imaging collecting system integrated , which is for assisting in inspecting the fiber axis alignment or fiber tapering process

Below drawing is showing IPCS-5000 details of tourch and holder information.



### **Specification For Fused Components**

### (a) Standard Singlemode fiber coupler

Working wavelength: 1310nm, 1550nm, 1310/1550nm

Excess loss: <0.2dB





Insertion loss: <3.2dB

Bandwidth : +/-20nm, +/-40nm

Coupling Ratio: 1-99%, Error: ±2%

Packaging Size: 30-40mm

This kind of station is also for 50/125um, 62.5/125um MM fiber coupler and

all kinds of WDM.

### (b). PM fiber coupler

Working wavelength: 1310nm, 1550nm

E.R: ≥20dB

Coupling Ratio: 1-99%, Error: ±2%

Packaging Size: 30-40mm

Coupler configuration: 1x2, 2x2 and 1x3

Used PM fiber: 125/250um (standard), 80/165um (optional)

### ( C ) NxM LMA MM fiber combiner

N=2,3.4.....16

Fiber core: 50um, 100um, 200um, 400um, 600um....

Fiber N.A: 0.11, 0.22, 0.37, 0.48

Handling power: W level

### (D) Taper fiber

Single mode fiber: core: 9um to 1um, even less

Multi mode fiber: core 400um to 62.5um, core 600um to 200um, even less

### **Main Software Interface**







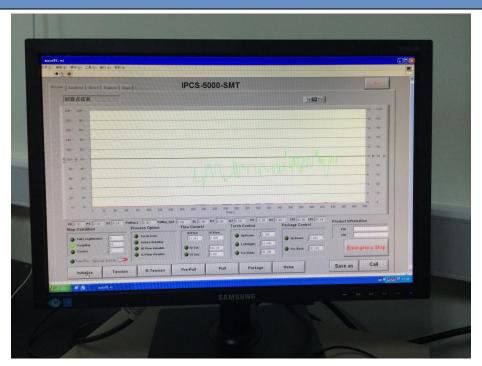


Figure 1-1 "Main Menu" window

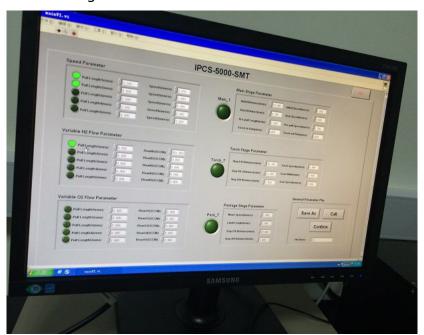


Figure 1-2 "Parameter Setting" Window







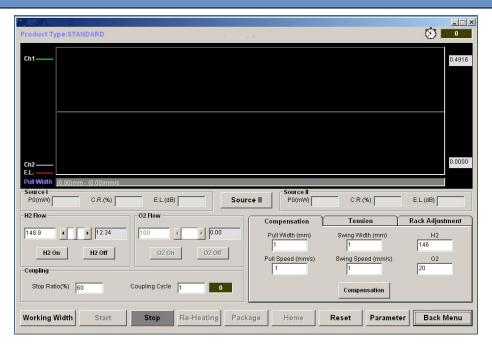


Figure 1-3 "Fusion and Tapering Production" window

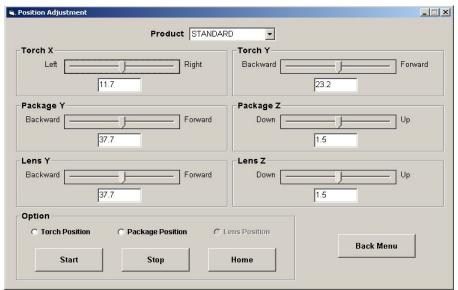


Figure 1-4 "Position Adjustment" Window

### Ordering information: I

IPCS-5000-XXX:

P: PM fiber coupler station

B: larger core size fiber coupler station

SMT: SM/MM fiber tapering statioN