

Welding of shipbuilding structures such as buildings and bridges, storage tanks, pipes and pressure vessel.

Features:

- 1) Welding temperature is lower than 300 degrees
- 2) Material:  $C \leq 0.12$   $Mn \leq 0.3-0.6$   $Si \leq 0.35$   $P \leq 0.04$  Cr - Ni - Mo - V -
- 3) carbon steel structure

Inner packing:

- 1) 2.5mm x 300mm, 1-5kg/inner box + plastic bag
- 2) 3.2mm x 350mm, 1-5kg/inner box + plastic bag
- 3) 4.0mm x 350mm, 1-5kg/inner box + plastic bag

Model Number	AWS E6011							
Brand Name	Ocean Welding							
Size	2.5mm 3.2mm 4.0mm							
Applications	Suitable for vertical -down welding and lap welding for sheet structures.							
<b>Chemical composition of deposited metal(%)</b>								
$C \leq 0.12$	Mn0. 3-0.6	$Si \leq 0.30$	$S \leq 0.035$	$P \leq 0.04$	Cr-	Ni-	Mo-	V-