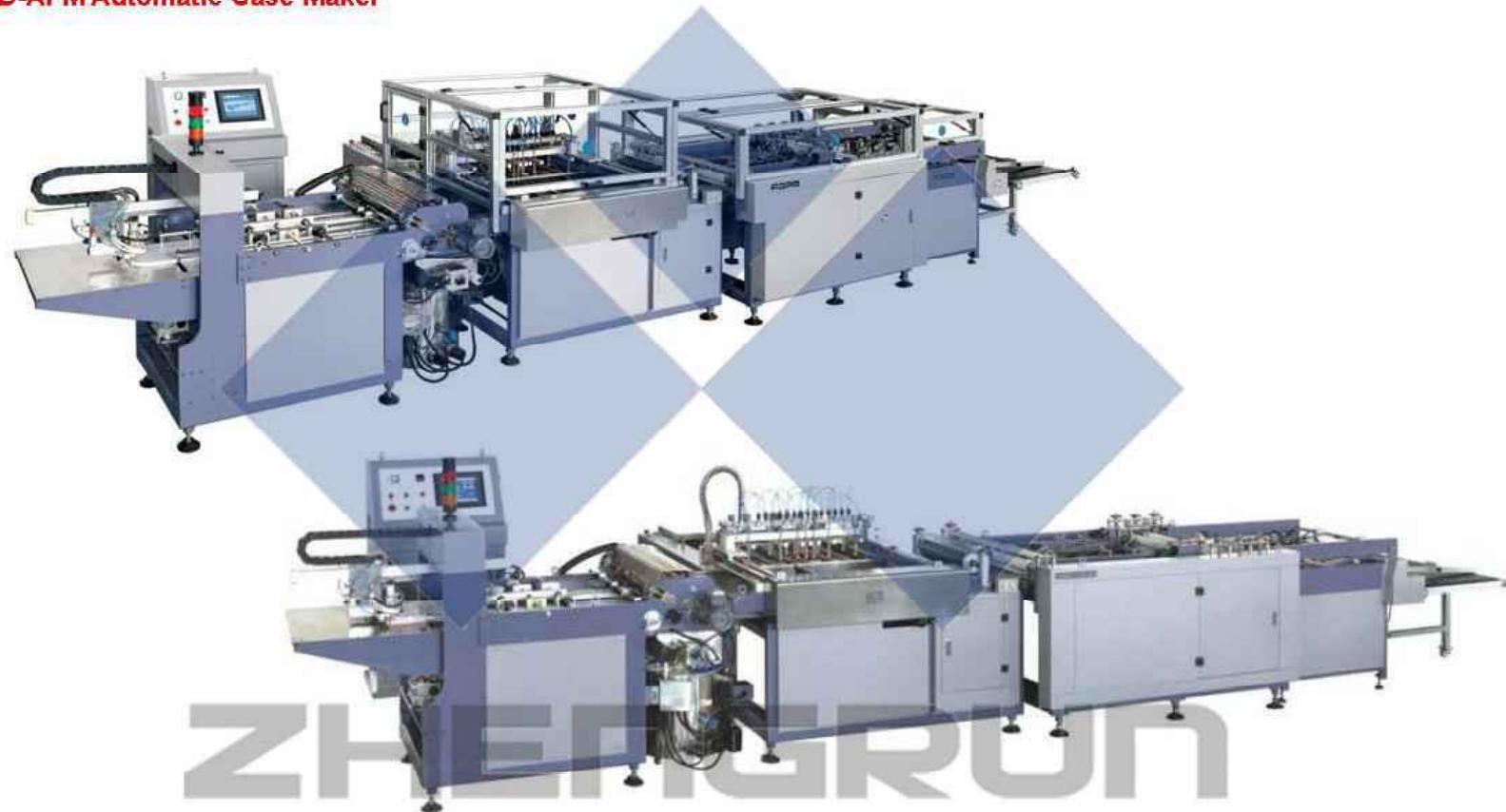




温州正润机械有限公司

WENZHOU ZHENGRUN MACHINERY CO., LTD.

● FD-AFM Automatic Case Maker



Add: No.2, Zhenglou Industrial Area, Pingyang, Zhejiang, China

Website: www.zheng-run.cn

Mobile: 0086-13868412277

Tel: 0086-577-58118885

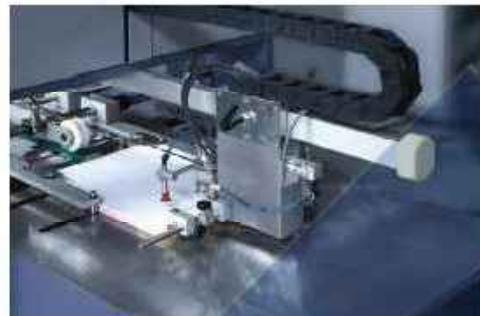
Fax: 0086-577-58118666

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Feeder



Gluer



Cardboard feeder



Folder



Angle repair



Collection table

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USE:

Automatic case maker adopts automatic paper feeding system and automatic cardboard positioning device; there are features of accurate and quick positioning, and beautiful finished products etc. It is used to make perfect book covers, notebook covers, calendars, hanging calendars, files etc.

Feature:

1. The feeder in this machine adopts back-push feeding system, which is controlled pneumatically, and its structure is simple and reasonable.
2. The width between stacker and feeding table is adjusted concentrically in the centre. The operation is very easy without error.
3. New designed copper scraper cooperates with the roller more compactly, effectively avoiding paper winding. And the copper scraper is more durable.
4. Adopt imported ultrasonic paper tester device, simple operation which can keep two pieces of layered paper from entering into the machine at the same time.
5. The cardboard feeding table is controlled by linear guide line and servo motor, its location is correct and quick.
6. In the cardboard feeding table, the machine can automatically stop when lack of paper to reduce reject rate.
7. Transport belt is equipped with a powerful vacuum fan to keep the paper without any movement.
8. Paper feeding and positioning system adopts imported high-precise photoelectric control device to make the paper and cardboard location more accurate.
9. The folding unit adopts special automatic angle-repair, edge-repair to ensure high yield.
10. The whole machine adopts PLC control, featuring in simple operation. The troubles are displayed directly on the screen, which helps the operator easily remove them.
11. optional device: glue viscosity meter.

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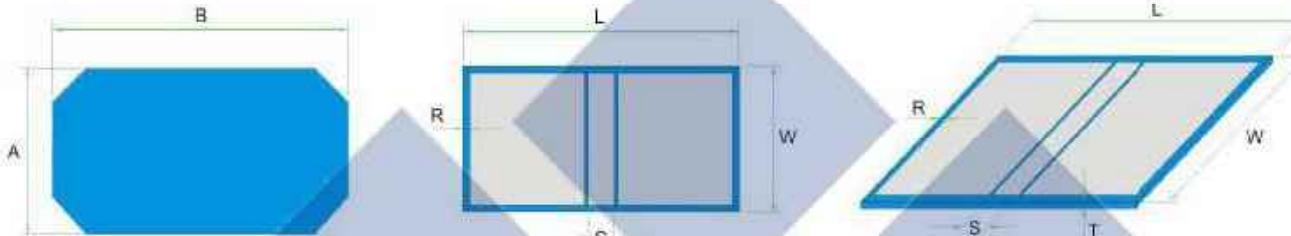
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Main Technical Parameter:

	automatic case maker	AFM450/450A	AFM540/540A	AFM600/600A
1	paper size(A×B)	MIN: 130×230mm MAX: 480×830mm	MIN: 130×230mm MAX: 570×1030mm	MIN: 130×230mm MAX: 630×1030mm
2	paper thickness	100~200g/m ²	100~200g/m ²	100~200g/m ²
3	cardboard thickness(T)	1~3mm	1~3mm	1~3mm
4	finished product size(W×L)	MIN: 100×200mm MAX: 450×800mm	MIN: 200×200mm MAX: 540×1000mm	MIN: 200×200mm MAX: 600×1000mm
5	spine(S)	10mm	10mm	10mm
6	Folded paper size(R)	10~18mm	10~18mm	10~18mm
7	max quantity of cardboard	6pieces	6pieces	6pieces

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8	precision	±0.50mm	±0.50mm	±0.50mm
9	production speed	≤ 25sheets/min	≤ 25sheets/min	≤ 25sheets/min
10	motor power	5kw/380v 3phase	5kw/380v 3phase	5kw/380v 3phase
11	heater power	6kw	6kw	6kw
12	machine weight	3000kg/3200kg	3500kg/3900kg	4800kg/4300kg

Remark:

1. The max and mini sizes of the covers are subjected to those of the paper and the quality of the paper
2. The production capacity is 25 cover per minute. But the speed of the machine depends on the sizes of the covers
3. We don't provide air compressor.

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